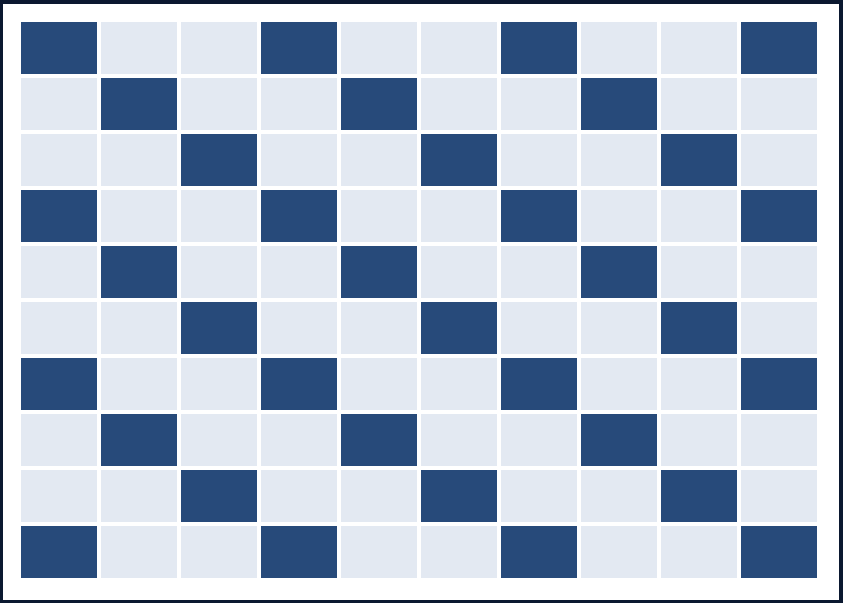


Fabric swatch card — denim 3/1 twill

Printable A4 reference card. Print at 100% scale, no fit-to-page.



Reference data

Construction
Woven, 3/1 right-hand twill

Typical weight
8 – 14 oz (270 – 475 g/m2)

Stretch
0 – 2% (up to 30% with elastane)

Shrinkage to expect
2 – 4% length, 1 – 2% width

Needle
Sharp 100/16 – 110/18, jeans point

Tape your physical swatch here (10 x 10 cm) and record the lot below.

Supplier	
Lot / batch	
GSM measured	
Shrink wash %	
Colour fastness	

Before bulk cutting, check

- Shrinkage after 3 home washes, length and width recorded separately
- Skew / bow measured across full fabric width, not just the edge
- Needle damage test on the actual machine and needle size
- Seam slippage or grin-through on the intended stitch
- Shade continuity between rolls, lot to lot